Comparison of complete stress-strain curves of concrete using test prisms and test cylinders

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Abstract. Without concrete stress-strain curves based on the results of experiments obtained using test prisms and test cylinders it is difficult to evaluate the compliance of the ultimate strain of concrete with the peak load and the descending arm load at the level of $0.85R_b$. In this paper, an attempt was made to experimentally verify curves $\sigma - \varepsilon$. Specimens made as one batch of the same concrete mix were tested using same methods. The test results showed that the difference in ultimate rates of strain is minor, and the analytical description of the curves obtained on prisms and cylinders corresponds to the results of testing not only at the peak load points and descending arm at the level of $0.85R_b$, but also at intermediate values.

1. Introduction

To obtain complete stress-strain curves of concrete (complete CSSC) in different countries they use own specimens that differ in shape and height-to-width ratio, which can significantly affect the stress-strain characteristics, in particular the ultimate strain in compression, relevant peak load and the value of the descending arm of strain. The accepted ultimate strain in different countries differs significantly [1]. The curves of strain diagrams $\sigma - \varepsilon$ used to evaluate the stress-strain state differ as well.

According to the European Regulations, the stress-strain characteristics of concrete is assessed on test cylinders with a diameter-to-height ratio equal to 1/2, i.e. on specimens with dimensions 150x300, 100x200, 71.4x143 mm. In the Russian standards, they use test prisms with a width-to-height ratio of equal to 1/4, and thus the specimens have dimensions of 150x150x600, 100x100x400, 70.7x70.7x280 mm. Studies [2] proved that the role of external friction during analysis of concrete strength is very significant. So, for example, prism strength coefficient $k_b = \frac{R_b}{R}$ can vary within 0.75 : 0.9 depending on the concrete

class. Besides, to obtain a uniform strain field it is necessary to install measurement instrument at a distance equal to the width of the specimen (according to Saint-Venant's principle). Also, the height of the specimen can affect the deformations of the item. Studies [3-5] show that when testing concrete specimens for compression in a strain gauge tube, the graph of stress variance in the specimen with relative strains close to the ultimate has a descending arm. While numerous experiments conducted on different grades of concrete

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using the method of complete stress-strain curves [6] under the supervision of I. M. Bezgodov proved that the descending arm exists only for the concrete with prismatic strength of 40-45 MPa. For the concretes of higher grades, it does not exist.

However, under the European norms, according to the results obtained when testing 1/2 ration cylinders the complete curve diagrams are described for the cylinders with a strength of up to 80 MPa. It should be noted that the Russian regulatory document SP 52-101-2003 designates the ultimate strain of concrete to equal $200*10^{-5}$ rel. u. European norms state an ultimate strain, both for the peak load and on the descending arm depending on concrete grade, and it turns out that the ultimate stress-strain performance for concrete of 20 and 100 MPa strength differs by 50%. Studies conducted in paper [6] also indicate that the ultimate stress-strain performance differs depending on the concrete grade; this fact must be taken into account when calculating the stress-strain state of building structures.

2. Methods

In order to compare the stress-strain characteristics of concrete and estimate the ultimate deformability with the corresponding peak load and descending arm at $0.85R_b$, test prisms of 10x10x40 cm and test cylinders with a diameter of 10 cm and a height of 20 cm were made simultaneously of the same concrete mixture. The concrete mixture was mixed in a gravitational-type concrete mixer, followed by vibrating the forms on the vibrating plate. The composition of the concrete mix with a ratio of components 1: 2.68: 4.23 was made based on portland cement M500 in the amount of 284 kg/m³. The crushed stone with fraction size 5-10 and 10-20 and quartz sand were used. W/C = 0.64. The cone slump of the concrete mixture was 3 cm.

After stripping and storage for one month under normal conditions, the samples were cleaned, measured and weighed. Resistance strain gages with a base of 50 mm were glued on the surface of the sample.

The specimens were tested according to the method of complete stress-strain curves of concrete [7]. As the Russian normative documents do not contain GOST on the assessment of ultimate strains in compression, a set of methods to generate complete curves $\sigma - \varepsilon$, it does not allow introducing more reliable values of ultimate strains into the Russian norms, which reduces the reliability of calculations. However, there is the experience of generation of such curves in Russia [7, 8, 9] and world [10]. In accordance with these methods, the specimens were placed in a tube made of duraluminum alloy D16T. Lids were attached to the bottoms of the specimens. A gap was left between the upper end of the pipe and the lid, which made it possible to test the specimen according to standard methods and to determine the main characteristics of concrete E_b and v_b . After the lid touched the tube a portion of the load was perceived by the tube. This method allows to determine the peak load and the value of the ultimate strain in compression. Further increase in the total load allows us to obtain a downward arm and to determine the relative strain corresponding to stressing $0.85R_{\rm b}$ on the downward arm. The stressing was made with a 5-minute exposure stage. The instrument readings were taken at the beginning and at the end of exposure. Since main cracks appear after the peak load, as a result of which the resistance strain gages fall out, further measurement of the strain was carried out using dial indicators, which were installed in the tell-tale fixed in the device lids.

According to the results of the experiment Table 1 was compiled, where the stress-strain characteristics of concrete obtained on test prisms and test cylinders were presented, as well

as curves $\frac{\sigma}{R_B} - \varepsilon$ Figures 1, 2



Table 1.	
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3. Results obtained

k = 1

 ε_{cl} - re

As can be seen from Table 1 and Figures 1, 2, at peak load and load at $0.85R_{\rm b}$ level of the descending arm, the values of the ultimate strains of concrete obtained on test cylinders and test prisms are close. If we compare the prismatic and cylindrical strength, the cylinder strength is higher by 7.4%. And the actual modulus of elasticity is higher by 16.7%.

To calculate the stress-strain state of structures it is necessary to know not only the finite strain values, but also intermediate values. In article [1], the authors analyze the normative documents of different countries, where the calculations use complete stress-strain curves of concrete and ultimate strains as well as analytical description of these curves, which indicates the importance of studying these issues.

Paper [11] suggested equation (1) that makes it possible to evaluate intermediate values of strain depending on the relative stress level both on the ascending and descending part of the curve.

$$\varepsilon_{\eta} = \varepsilon_{b_0} \left(1 - \sqrt{1 - \frac{\sigma}{R_B}} \right) \tag{1}$$

-where \mathcal{E}_{b_0} is ultimate strain, $\mathcal{E}_{b_0} = 0,0225 * \sqrt[3]{\frac{R_b}{E_b}}$

It should be noted that when calculating the relative strains in the descending part sign should be replaced with + in parentheses.

The results of experiments [11] conducted on concrete with a prismatic strength of 23.3 MPa and a modulus of elasticity of 27.9 MPa showed good convergence of this equation with the results of the experiments.

An attempt to describe our experiments with this formula confirmed its correctness when describing the curves obtained both on prisms and cylinders. Figures 1, 2 present the results of experiments and their analytical description. Comparing them with each other, we can make a conclusion of their satisfactory fit.

In current European standards (EN 1992 1-1) the relation between relative stress level and relative strain is expressed using formula (2), which is written as:

$$\frac{\sigma_{c}}{f_{cm}} = \frac{K\eta - \eta^{2}}{I + (K - 2)\eta}$$
(2)
-where $\eta = \frac{\varepsilon_{c}}{\varepsilon_{cl}}$
 $k = I,05E_{cm} \times \frac{|\varepsilon_{cl}|}{f_{cm}}$
 ε_{cl} - relative strain at the maximum (peak) stress value taken from the table.

Given that in this equation there is no parameter responsible for the nonlinearity of the strain curve, the accuracy of determining intermediate values is very difficult to assess. The authors of articles [12-15] also indicate that formula (2) has a number of drawbacks that can be avoided by introducing additional parameters.

Figure 1, 2 shows the points of the relative strain values for the peak load and descending arm taken from table (3.1) EN 1992 1-1, it should be noted that they correlate quite well with the results of our tests.

As can be seen from Figure 1,2, formula (1) satisfactorily describes the results of the experiment. To estimate stresses at a given level of strain formula (1) can be transformed as (3).

$$\sigma = R_b - (1 - \frac{\varepsilon}{\varepsilon_{b_b}})^n * R_b \tag{3}$$

-where \mathcal{E} -current relative strain;

The last results of the experimental studies have shown that in order to correctly describe strain curves for concrete of different grades it is necessary to determine the quotient of the radicand in equation (3) in accordance with R_b and E_b using formula (4).

$$n = 3, 5 - \frac{R_b}{E_b} \tag{4}$$

4. Conclusions

Thus, to compare the complete strain curves obtained on test prisms and test cylinders the experimental studies should be continued for various grades of concrete, which will allow correcting the equation and study the main differences for both the ascending and descending parts and determine the ultimate grades of concrete for which a descending arm exsist.

In addition, it is necessary to conduct long-term experiments to determine the creep of concrete in test prisms and test cylinders, which will assist to bridge the gap between the test methods under Russian and European standards.

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